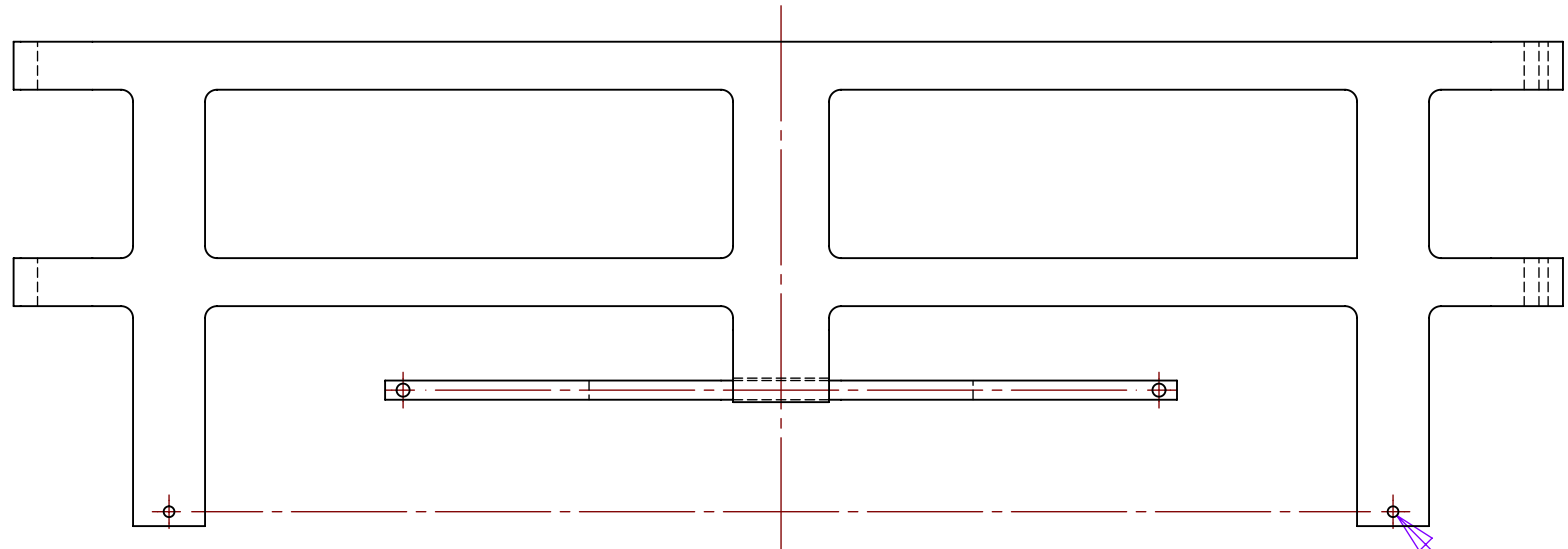
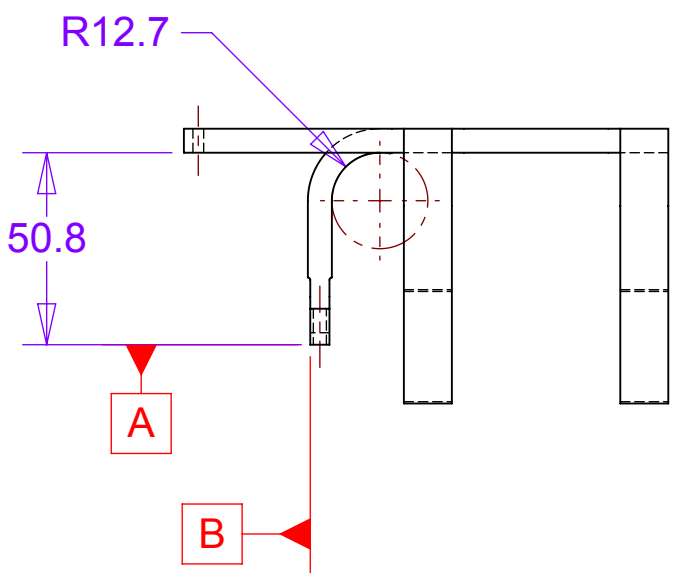
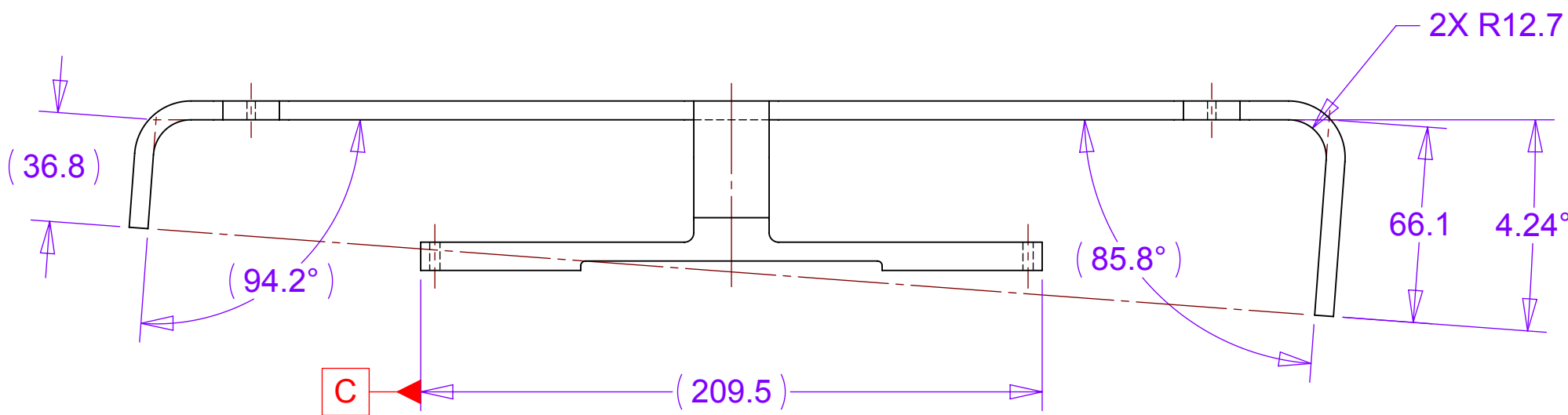
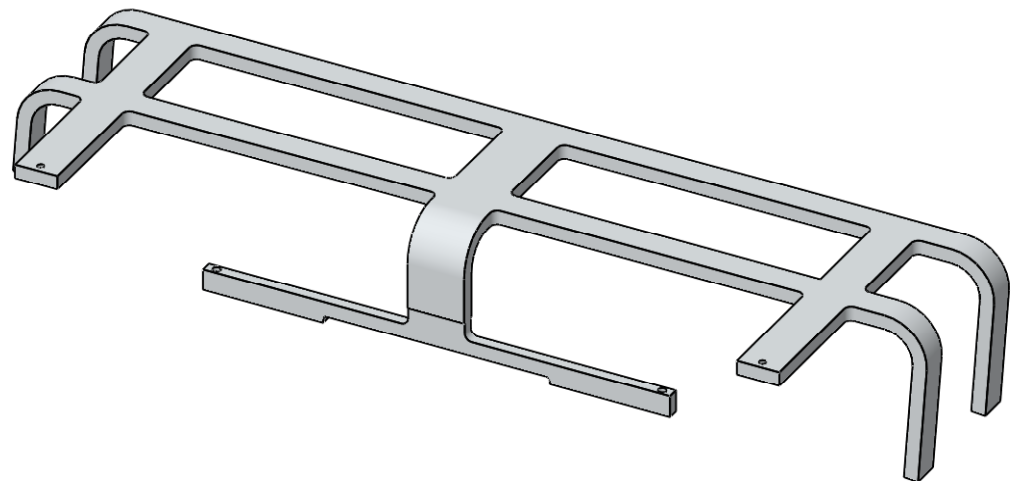


	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED



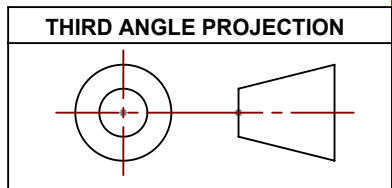
2X Ø2.8^{+0.08}_{-0.05} THRU
⊕ ⌀ .3 (M) A B C



NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

MATERIAL: 6061-T6 ALUMINUM



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC				
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001				ANGULAR .X = +/- .30' .XX = +/- .15'		TITLE PHENIX CENTRAL UPGRADE FVTX SYSTEM STATION ASSEMBLY STATION 3 CARRIER		
FINISH			SIGNATURE	DATE	DWG. NO. 111-PHX-01-5233		SIZE	SHEET NO.
PART NO. 111-PHX-01-5233-1		Designer	Roger L. Smith	5/6/2010			D	1 of 2
		Drawn	Roger L. Smith	5/6/2010				
		Checked	Walt Sontheim	5/27/2010				
		Engineer	RJ Ponchone	5/6/2010				
		Approved	Walt Sontheim	5/27/2010	SCALE 1:2	REVISION		

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8 7 6 5 4 3 2 1

D

C

B

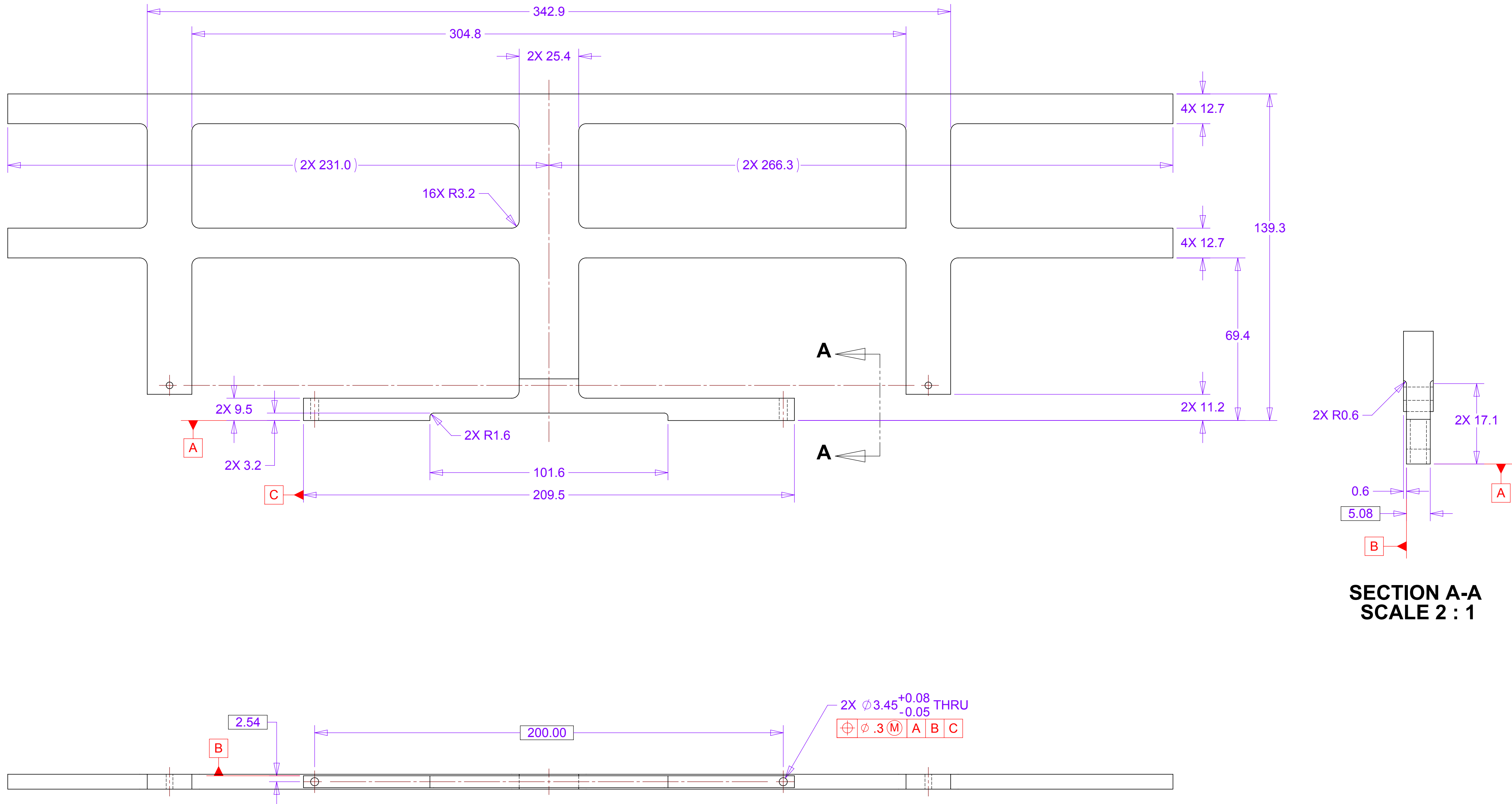
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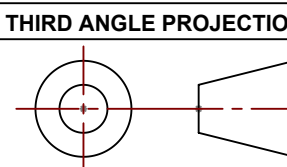
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DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250	TITLE PHENIX CENTRAL UPGRADE FVTX SYSTEM STATION ASSEMBLY STATION 3 CARRIER		DWG. NO. 111-PHX-01-5233 SIZE D SHEET NO. 2 of 2	
FINISH		DESIGNER	SIGNATURE	DATE	SCALE 1:1
PART NO. 111-PHX-01-5233-1		Designer	Roger L. Smith	5/6/2010	REVISION
		Drawn	Roger L. Smith	5/6/2010	
		Checked	Walt Sondheim	5/27/2010	
		Engineer	RJ Ponchione	5/6/2010	
		Approved	Walt Sondheim	5/27/2010	

8 7 6 5 4 3 2 1